

H

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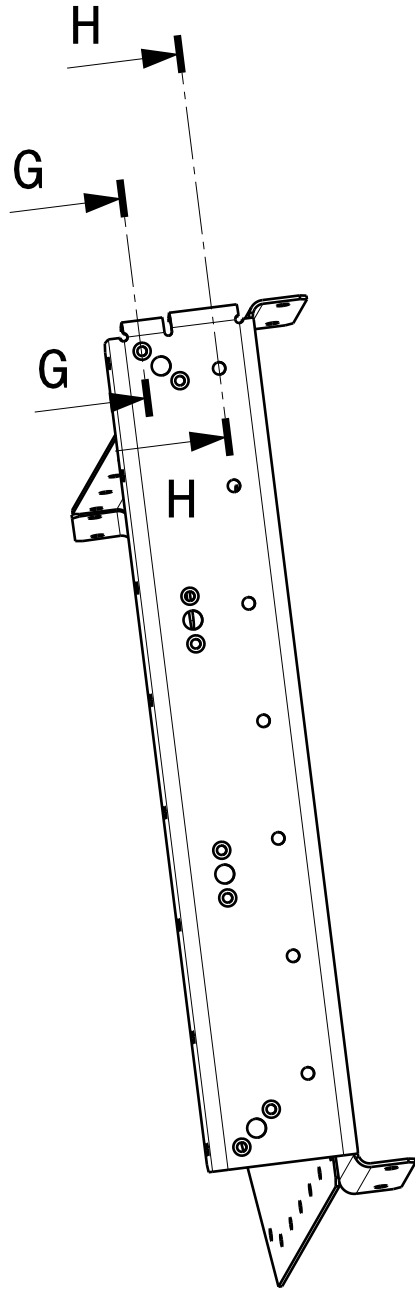
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DRG NO
QB21887/QB21920

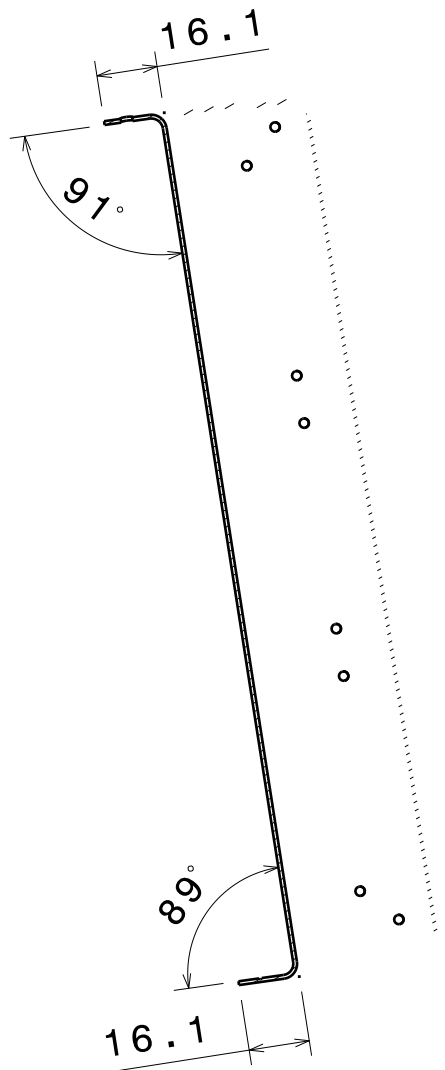
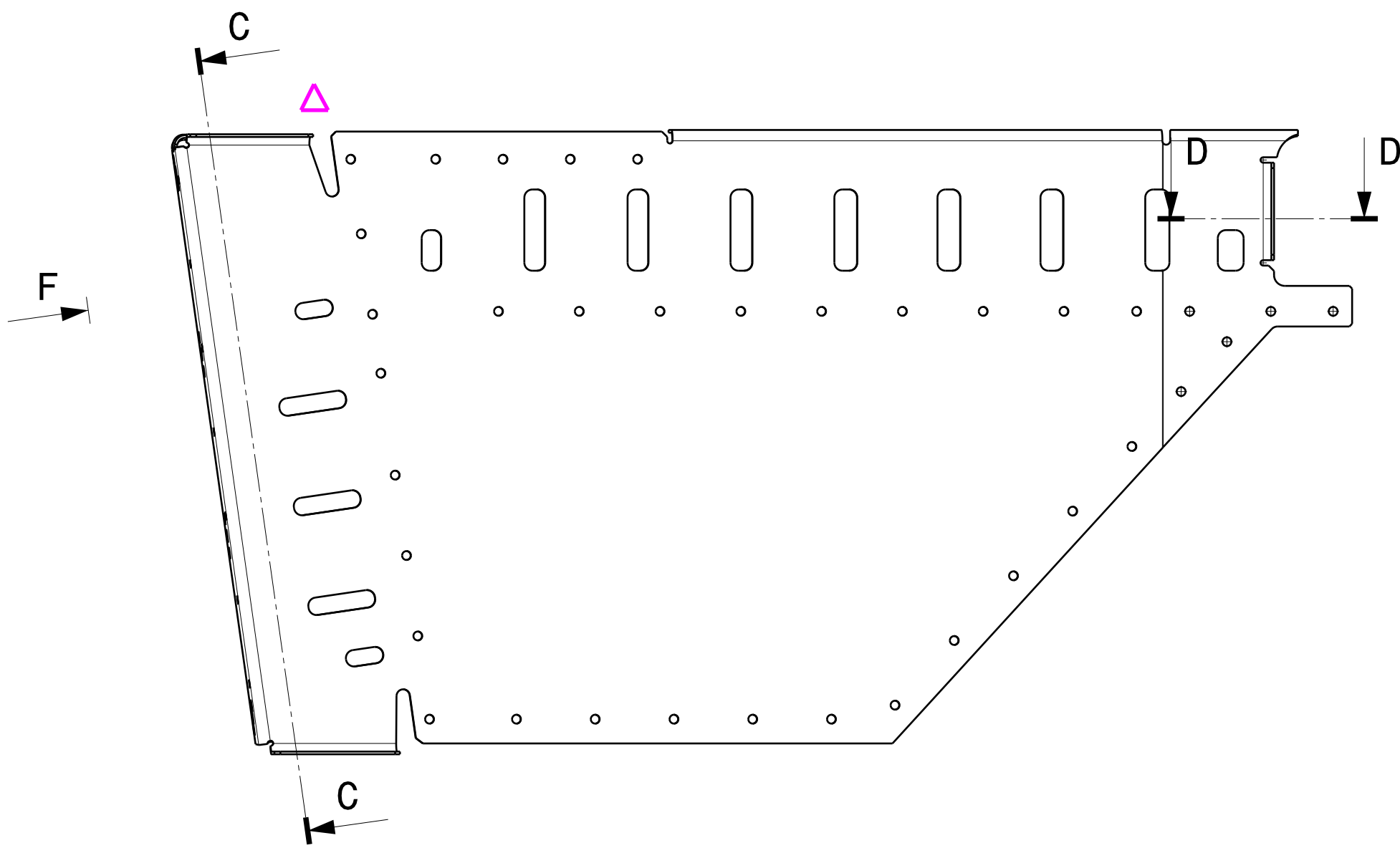
SH
A * B

ISS
P5Y

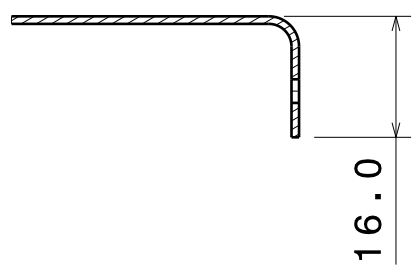
ZONE	ISS	DESCRIPTION	DATE		APPROVALS
ALL	P5Y	INCREASED THE PROFILE OF THE CUT OUT AT G9. CHANGED ANCHOR NUT HOLES TO MATCH NEW IMPERIAL HARDWARE. AT G10 SHT 2. ECR R42262 INCORPORATED.	27 MAY 2015	MODIFIED:	B MITCHEM
		CHANGE CODE: PE	26 AUG 2015	DRG CHCK:	T CLARK
				PROJ ENGR:	
				MFG ENGR:	
				TECH APPL:	
			27 AUG 2015	DSGN APPL:	A G BUTCHER



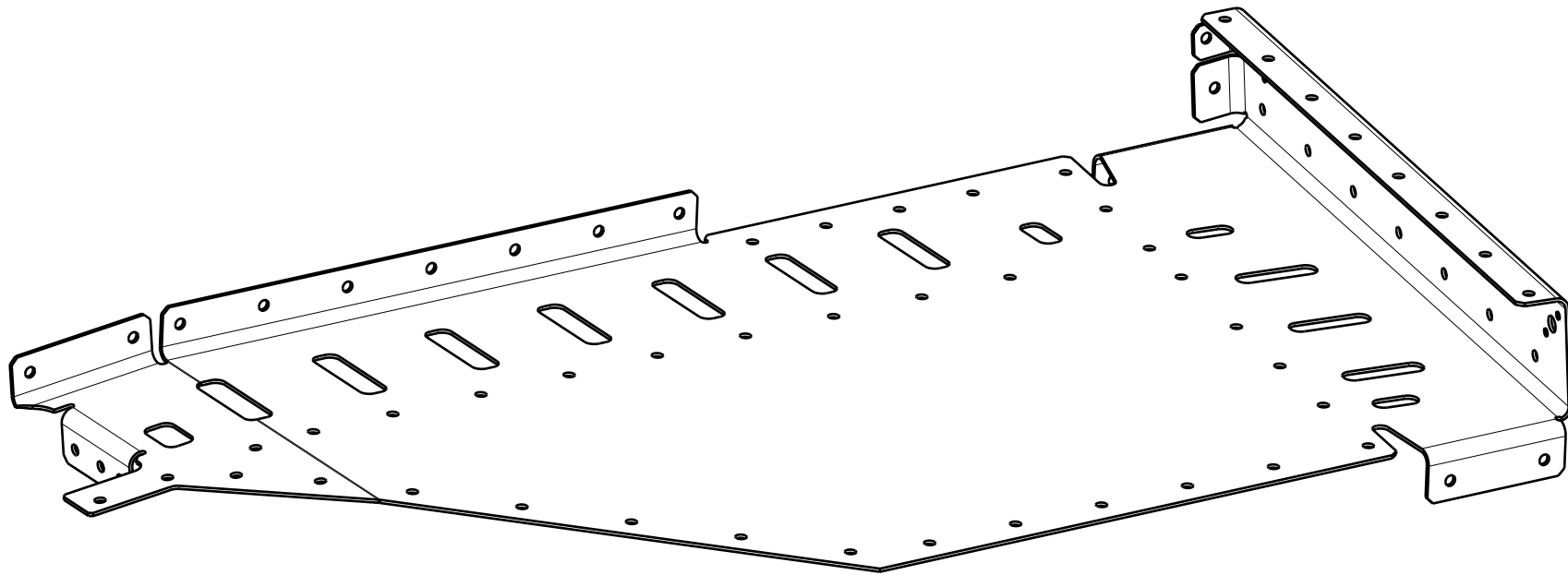
VIEW ON ARROW F



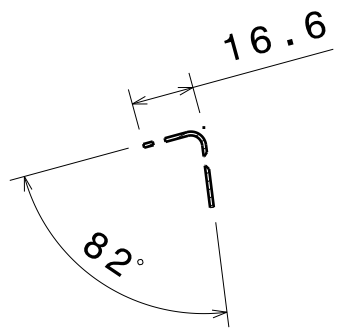
SECTION VIEW C-C
SCALE 1:1



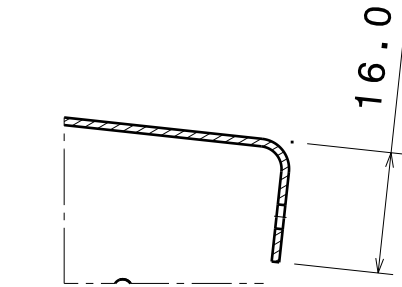
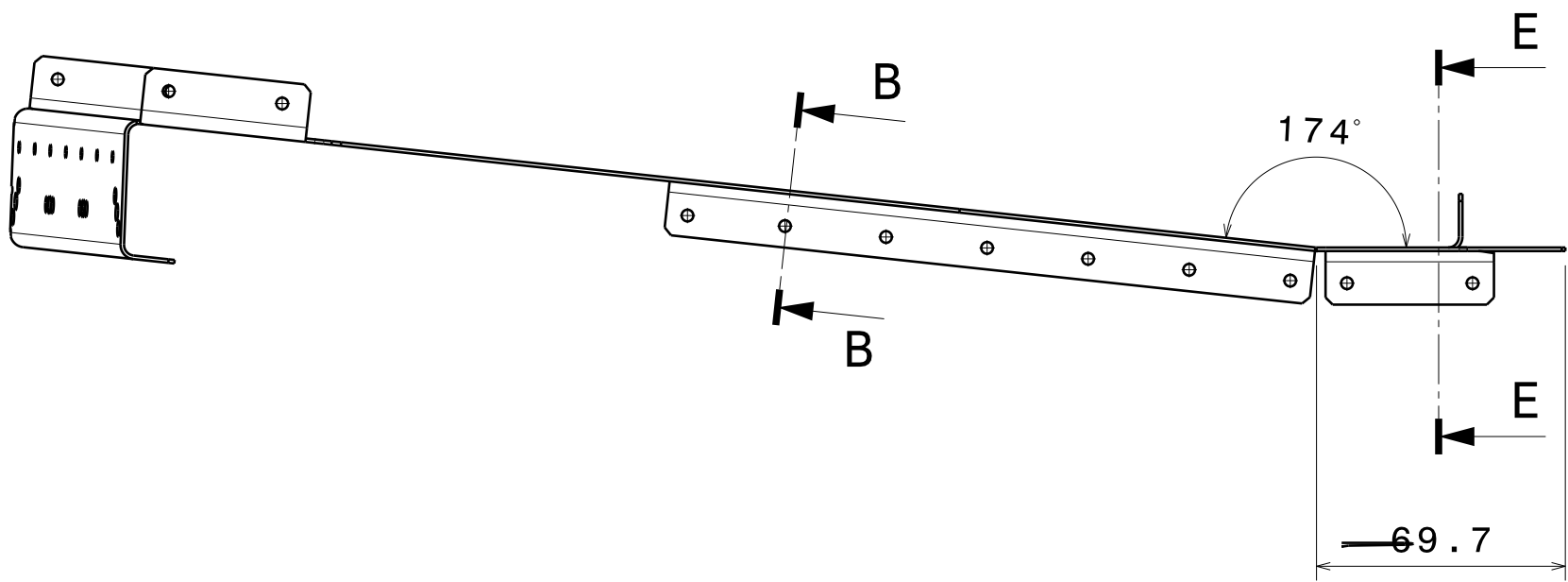
SECTION VIEW D-D
SCALE 1:1



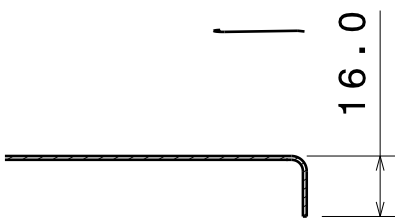
ISOMETRIC VIEW
N.T.S



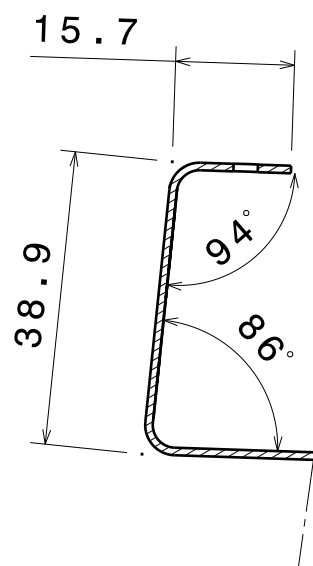
SECTION G-G



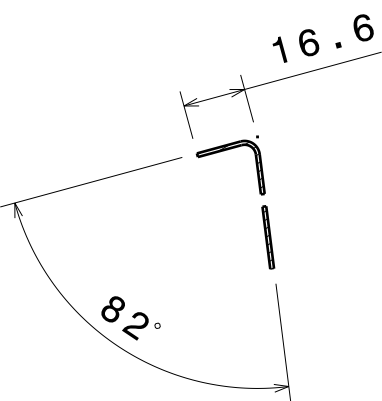
SECTION VIEW B-B
SCALE 1:1



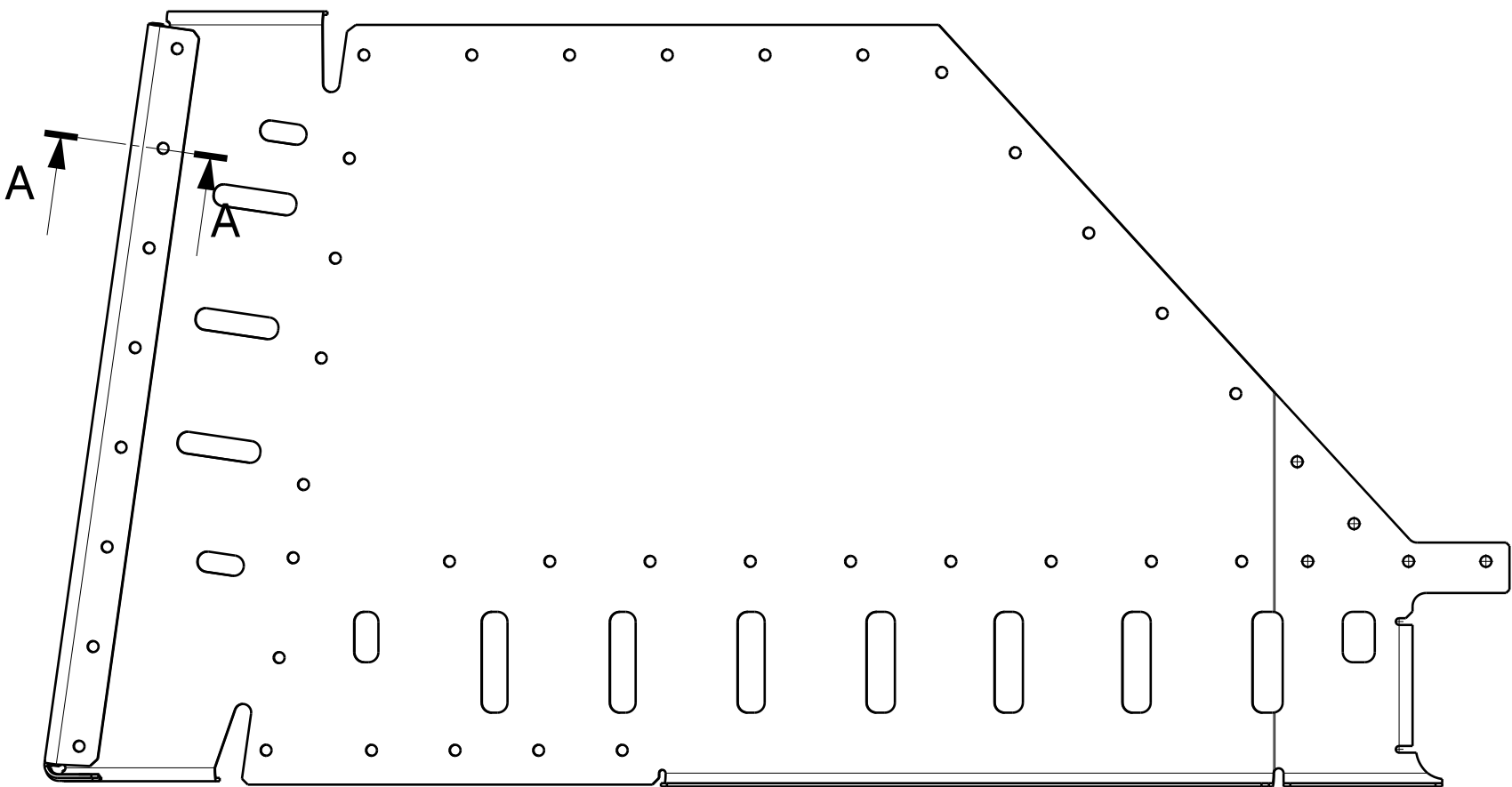
SECTION VIEW E-E
SCALE 1:2



SECTION VIEW A-A
SCALE 1:1

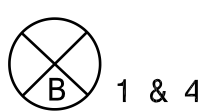


SECTION H-H



QB21887 - AS DRAWN
QB21920 - OPP HAND

PART MARK
TO QD5016



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PALL EUROPE LTD

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETRES
TOLERANCES ARE:
DECIMALS ANGLES
.X ± 1.0 ± 0.5 DEG
.XX ± 0.5
.XXX ± -
SURFACE FINISH 3.2
DO NOT SCALE DRAWING

THIRD ANGLE
PROJECTION
DRG PER ASME
Y14.5M-1994
OR
BS 8888
APPLICATION
NEXT ASSY
USED ON
QB05043

APPROVALS
DRAWN BY
B MITCHEM
DRG CHCK
T CLARK
PROJ ENGR
MFG ENGR
TECH APPL
DSGN APPL
DSGN APPL
E C BULA
CONTRACT NO

DATE
10 OCT 2014
10 OCT 2014
10 OCT 2014
10 OCT 2014
10 OCT 2014
10 OCT 2014
10 OCT 2014

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

NOTES

- MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
- REMOVE ALL BURRS AND SHARP EDGES.
- INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
- UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: ± 0.34
- FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
- PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
- ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

PALL Pall Corporation
PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND
TITLE
PLATE
SIZE
A1
CASE CODE
U0088
DRG NO
QB21887/QB21920
ISS
P5Y
SCALE
1:1
WEIGHT
SHEET
A OF B

CAD LOCATION
UKEH_CATDRW-133387

12

11

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H

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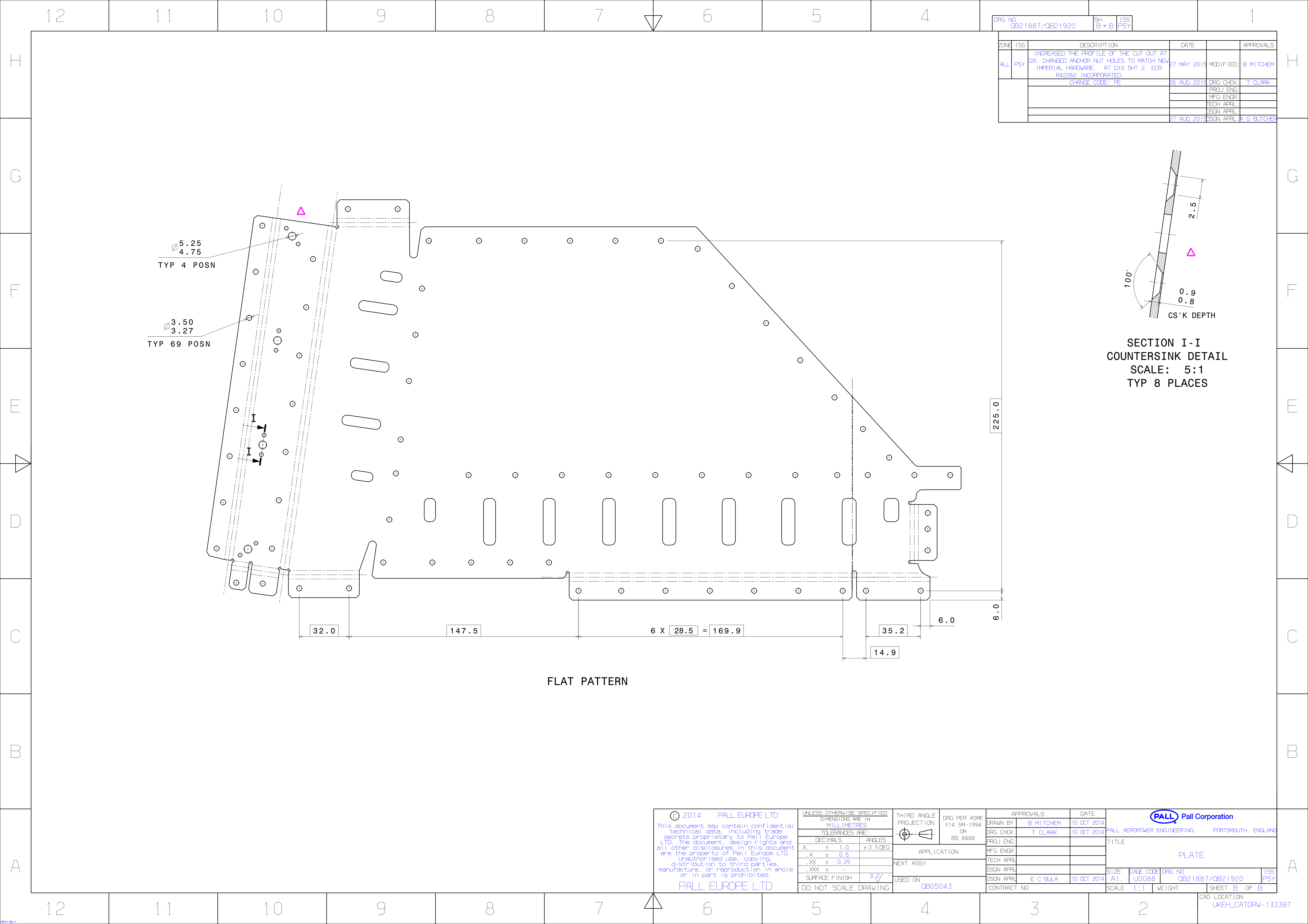
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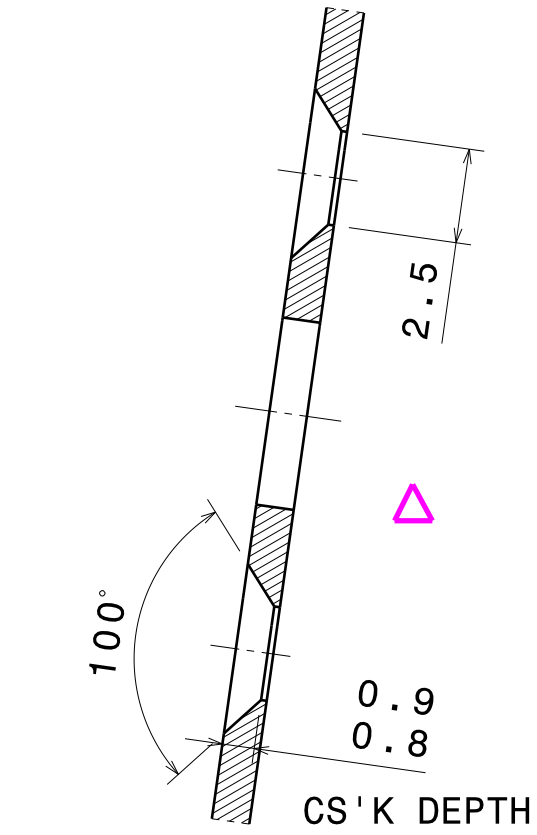
DRG NO
QB21887/QB21920

SH
B * B


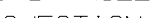
ISS
P5Y

1

ZONE	ISS	DESCRIPTION	DATE		APPROVALS
ALL	P5Y	INCREASED THE PROFILE OF THE CUT OUT AT G9. CHANGED ANCHOR NUT HOLES TO MATCH NEW IMPERIAL HARDWARE. AT G10 SHT 2. ECR R42262 INCORPORATED.	27 MAY 2015	MODIFIED:	B MITCHEM
		CHANGE CODE: PE	26 AUG 2015	DRG CHCK:	T CLARK
				PROJ ENGR:	
				MFG ENGR:	
				TECH APRL:	
				DSGN APRL:	
			27 AUG 2015	DSGN APRL:	A G BUTCHER



FLAT PATTERN

© 2014 PALL EUROPE LTD		UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION		APPROVALS		DATE		 Pall Corporation			
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		MILLIMETRES				Y14.5M-1994		B MITCHEM		10 OCT 2014			
		TOLERANCES ARE:		OR		T CLARK		10 OCT 2014					
		DECIMALS		BS 8888		PROJ ENGR							
		ANGLES		APPLICATION		MFG ENGR							
		X. ± 1.0 ± 0.5 DEG		NEXT ASSY		TECH APRL							
.X ± 0.5		USED ON		OB05043		DSGN APRL		10 OCT 2014					
.XX ± 0.25						E C BULA							
.XXX ± -													
SURFACE FINISH 3.2		DO NOT SCALE DRAWING				CONTRACT NO		SCALE 1:1		WEIGHT		SHEET B OF B	

CAD LOCATION
UKEH_CATDRW-133387